



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3110

Job Sheet 170452



Part No: 646.3110

Job Qty: 12 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-24 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	1/24/18	1/24/18	0.00	0.00	Start Up Machining-1		K+ 18-02-21
100	Bandsaw	12 pcs	1/24/18	1/24/18	0.00	0.66	Bandsaw1		K+ 18-02-21
110	CNC Vertical Machining	12 pcs	1/25/18	1/25/18	0.43	13.33	HAAS1-1		K+ 18-02-21
120	QC	12 pcs	1/25/18	1/25/18	0.00	0.00	QC2 Machining-1		K+ 18-02-21
130	QC	12 pcs	1/25/18	1/25/18	0.00	0.00	QC8 Machining-1		K+ 18-02-21
140	Outsource	12 pcs	2/8/18	2/8/18			ATG001-VC	10	ATG 18/02/20
150	Packaging	12 pcs	2/8/18	2/8/18	0.00	0.00	Packaging2		ATG 18/03/08
155	QC	12 pcs	2/8/18	2/8/18	0.00	0.00	QC5		ATG 18/03/08
180	Packaging	12 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-1		6 MAR 09 2018
190	QC21-SA	12 Ea	2/8/18	2/8/18	0.00	0.00	QC21		6 MAR 09 2018

Part Op 100 - Cut Blank at 15.00"

Descriptions: 110 - 1-Machine per folio FB145

140 - Issue P/O to ATG : P0039091 - Hard Anodize Black and Prime as per Dwg 646.3100

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

MAR 12 2018

Job Allocations

M7075 T6 1.500 X 1.500 Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Channel	14.600inches $\pm$ 0.010	14.610 14.590		
2	Channel	13.130inches $\pm$ 0.010	13.140 13.120		
3	Channel	0.090inches $\pm$ 0.010	0.100 0.080		
4	Channel	0.470inches $\pm$ 0.010	0.480 0.460		
5	Channel	0.750inches $\pm$ 0.010	0.760 0.740		
6	Channel	83.000Degrees $\pm$ 0.500	83.500 82.500	Angle	
7	Channel	0.880inches $\pm$ 0.010	0.890 0.870		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Dert Aerospace Ltd. 1270 Aberdeen Street Haverhill, ON K6A 1K7 CANADA TEL.: 1 613 632-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: 8044090 Part: 646.3110 Job No: 170452 Serial No/Batch: 8044090 Revision: 646.3100 Inspector: Date: 02/21/18				Lead hand / Supervisor Approval Verification																																																																	
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8	Channel	0.645inches $\pm$ 0.005	0.650 0.640	
9	Channel	0.110inches $\pm$ 0.010	0.120 0.100	
10	Channel	0.120inches $\pm$ 0.010	0.130 0.110	
11	Channel	0.209inches $\pm$ 0.005 - 0.001	0.214 0.208	Diameter
12	Channel	0.409inches $\pm$ 0.005	0.414 0.404	
13	Channel	0.420inches $\pm$ 0.002	0.422 0.418	
14	Channel	2.188inches $\pm$ 0.002	2.190 2.186	
15	Channel	2.188inches $\pm$ 0.002	2.190 2.186	
16	Channel	2.188inches $\pm$ 0.002	2.190 2.186	
17	Channel	2.187inches $\pm$ 0.002	2.189 2.185	
18	Channel	0.785inches $\pm$ 0.002	0.787 0.783	
19	Channel	2.395inches $\pm$ 0.002	2.397 2.393	
20	Channel	0.669inches $\pm$ 0.002	0.671 0.667	
21	Channel	0.372inches $\pm$ 0.002	0.374 0.370	
22	Channel	0.334inches $\pm$ 0.002	0.336 0.332	
23	Channel	0.175inches $\pm$ 0.002	0.177 0.173	
24	Channel	0.130inches $\pm$ 0.002	0.132 0.128	

Plex 1/16/18 1:28 PM dart.lacelle.linda

7075 to 51.5000 1-500.

7K $\rightarrow$ 5017380

5K $\rightarrow$ M137561-196

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039091

Supplier: ATG001-VC
A T G Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039091
PO Date: 2/22/18
Due Date: 3/1/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
FEB-28-2018

Items				Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167749	D4822-1	Upper Deflector, LH HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV B	Firmed	3/1/18	10 pcs	0 pcs	10 pcs	\$31.45/pcs	\$314.50
2	169823	D4822-2	Upper Right Deflector Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev C	Firmed	3/1/18	5 pcs	0 pcs	5 pcs	\$31.45/pcs	\$157.25
3	172047	D5155-043	Co-Pilot Collective Head Assembly (212/412) Anodize Black as per Dwg D5155 Rev. B	Firmed	3/1/18	2 pcs	0 pcs	2 pcs	\$6.25/pcs	\$12.50
4	170452	646 3110	Channel Issue P/O to ATG: 1- Hard Anodize Black and Prime as per Dwg 646 3100	Firmed	3/1/18	12 pcs	0 pcs	12 pcs	\$12.10/pcs	\$145.20
5	171985	646 3313	Upper Guide Issue P/O to ATG: Hard Anodize Color Black and Prime as per DWG 646 3300	Firmed	3/1/18	20 pcs	0 pcs	20 pcs	\$14.55/pcs	\$291.00
6	168292	647.1712	Gusset Issue P/O to ATG: Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$14.10/pcs	\$56.40
	171188			Firmed	3/1/18	16 pcs	0 pcs	16 pcs	\$14.10/pcs	\$225.60
			Sub Total:			20	0	20		\$282.00
7	169389-A	647 7821	Eye Bolt Fitting LH Issue P/O to ATG: 1- Black	Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$10.50/pcs	\$42.00



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914735

Date: 07-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: D4822-1 Upper Deflector, LH		Rev: B
	Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22577 PO: PO039091 Line: 1		
12 ea	Part: 646.3110 Channel		Rev: NC
	Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22580 PO: PO039091 Line: 4		
4 ea	Part: 647.7821 Eye Bolt Fitting LH		Rev: A
	Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22583 PO: PO039091 Line: 7		
16 ea	Part: 650.9201 Eyelet Bracket Assembly		Rev: A
	Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22584 PO: PO039091 Line: 8		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: _____ Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914735

Date: 07-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: <u>07/03/2017</u>	
	Receiver Signature: <u>[Signature]</u>	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
	Made in Canada.	